

Motor Maintenance

- Make sure all motors are turning
- Check for:
 - Bolts that have come loose
 - Gaskets that are worn out
- Motor brushes
 - Check for wear – replace at $\frac{1}{4}$ "
 - Mfg suggests checking after 400-450 hours
 - Easily replaceable to extend motor life
- If one motor fails – replace all

