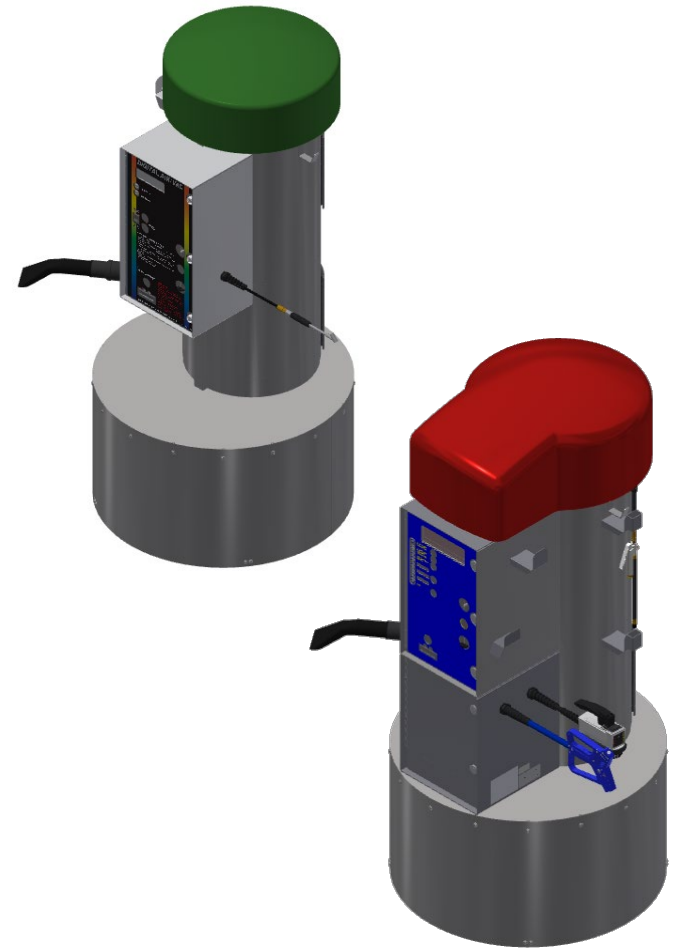
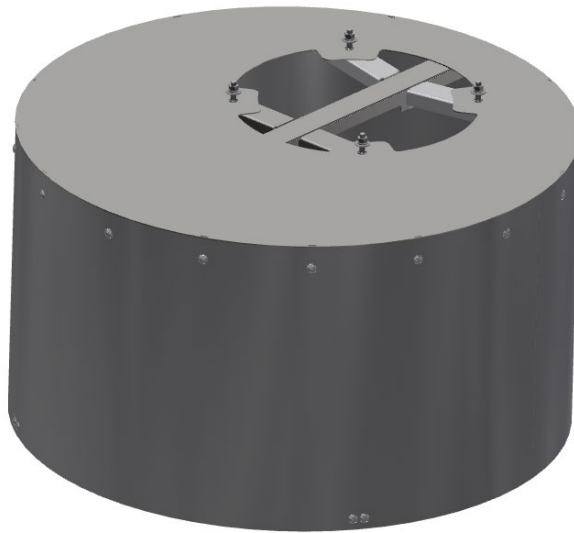




Model: 32000-41A – 36" Stainless Steel Vacuum Pedestal



Pictured with vacuum
for reference.

Page 2

Product overview

Page 3-5

Assembly Instructions

Page 7

Bill of Material

Product Specifications/Overview

Overview: unit is designed for a ultra series or digital air vacuum with large payment box.

Product assembly is required.

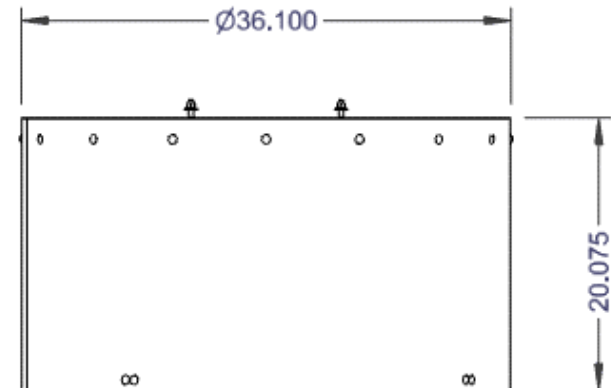
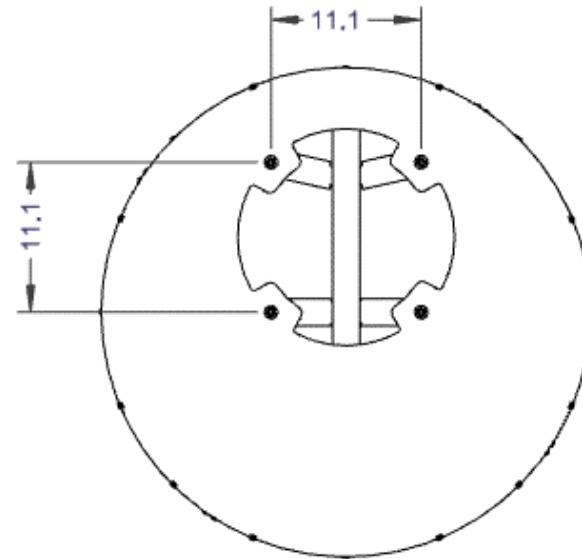
Dimensions: 36" diameter x 20" tall.

62lbs, no packaging.

All stainless steel construction.

Electrical Supply:

- can be drilled through the side of the base,
- entire base can be placed over an existing electrical stub up,
- or conduit can be ran outside of the pedestal.



Assembly Instructions

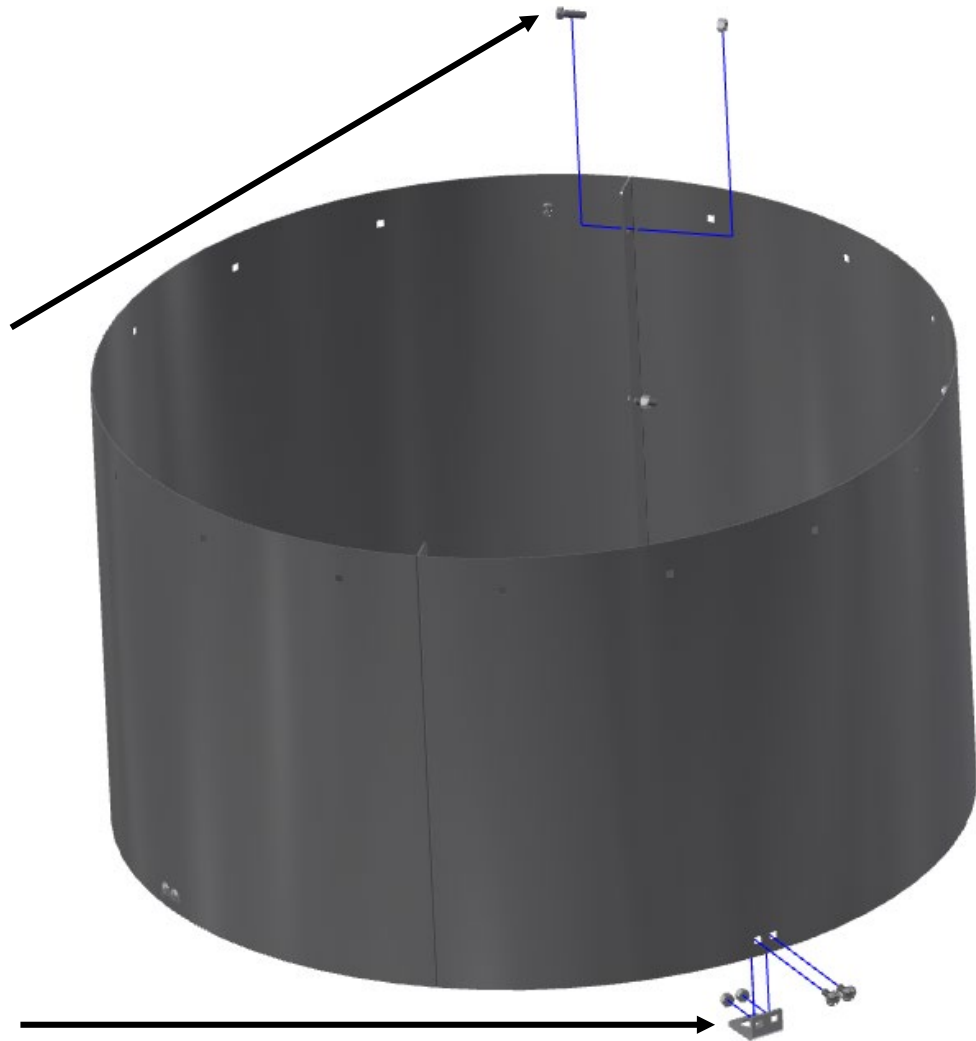
NOTE:

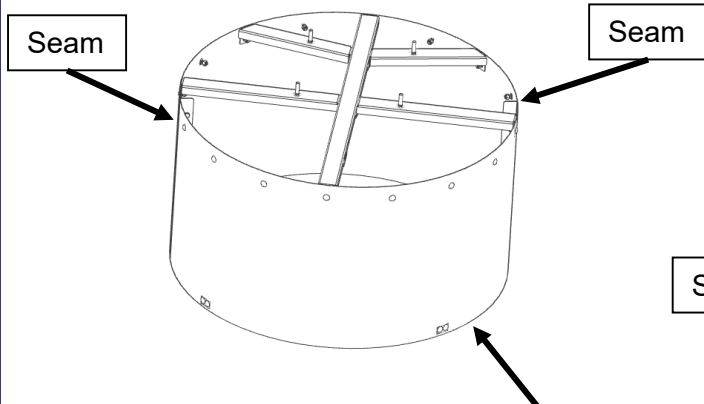
Assembled base must be installed on level surface.

Assembled base must be bolted down into concrete or other solid material that will support the load/force of the vacuum.

Step 2 – Join the two (2) base halves using six (6) 3/8-16 x 1 in. hex head bolts and nylock nuts.

Step 1 – Install four (4) mounting feet on base using two (2) 5/16 x .75 Carriage Bolts and nylock nuts per foot.



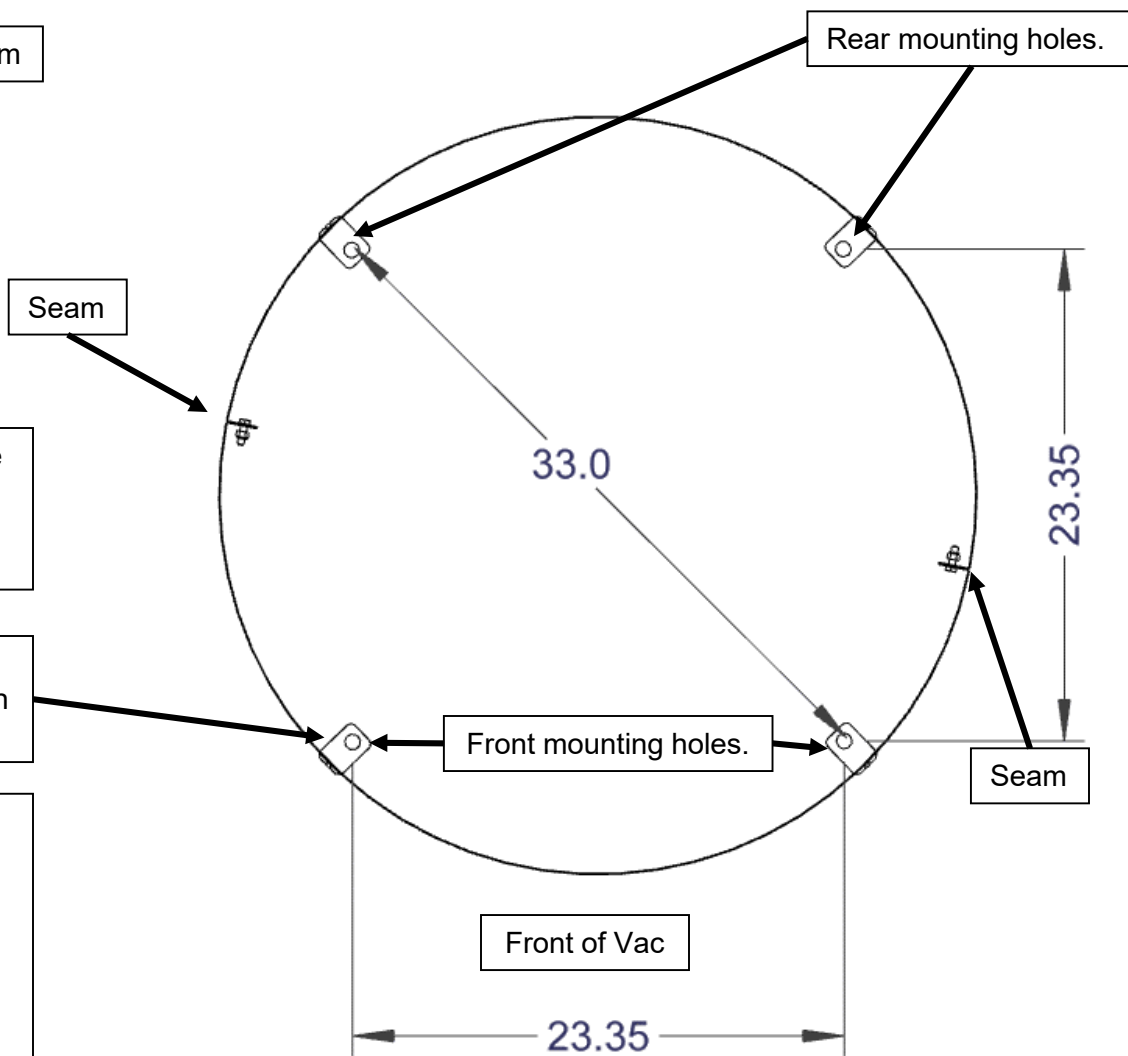


Step 3 – MOUNTING TO GROUND: determine location of base and place. NOTE: preferably locate seams to sides of unit (considering vacuum orientation).

Step 4 – Mark location of front holes on concrete. Then move base so hole locations can be verified and remaining holes can be marked.

Step 5 – Verify front holes are 23.35" apart. Then mark rear holes 23.35" back. Squareness of hole pattern should be verified by measuring the diagonal measurement of 33.0" between each set of holes (only one diagonal is illustrated). **This step is necessary to insure base is perfectly round.**

Step 6 – Drill holes in marked locations (use 3/8 – 1/2 bolts). After drilling holes, install concrete bolts into ground.

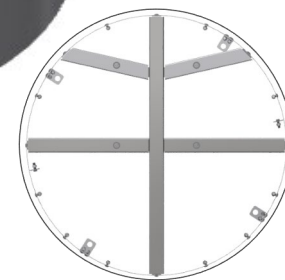
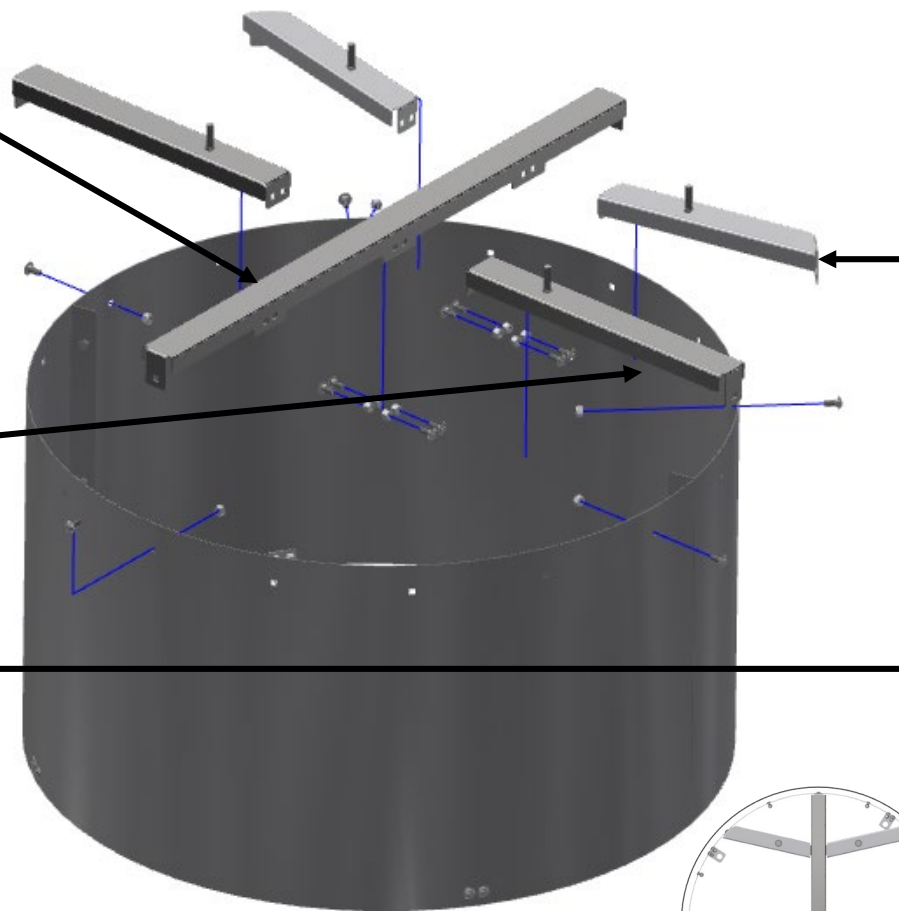


Step 7 – install long cross tie member to round frame using 5/16 carriage bolts/nuts, finger tight only -- do not tighten at this time.

Step 8 – install short cross tie members to long cross tie and round frame using 5/16 carriage bolts, finger tight only.

Step 9 – install angled cross tie members to long cross tie and round frame using 5/16 carriage bolts, finger tight only.

Step 10 – after all bolts and nuts are installed finger tight, continue to tighten all bolts securely.

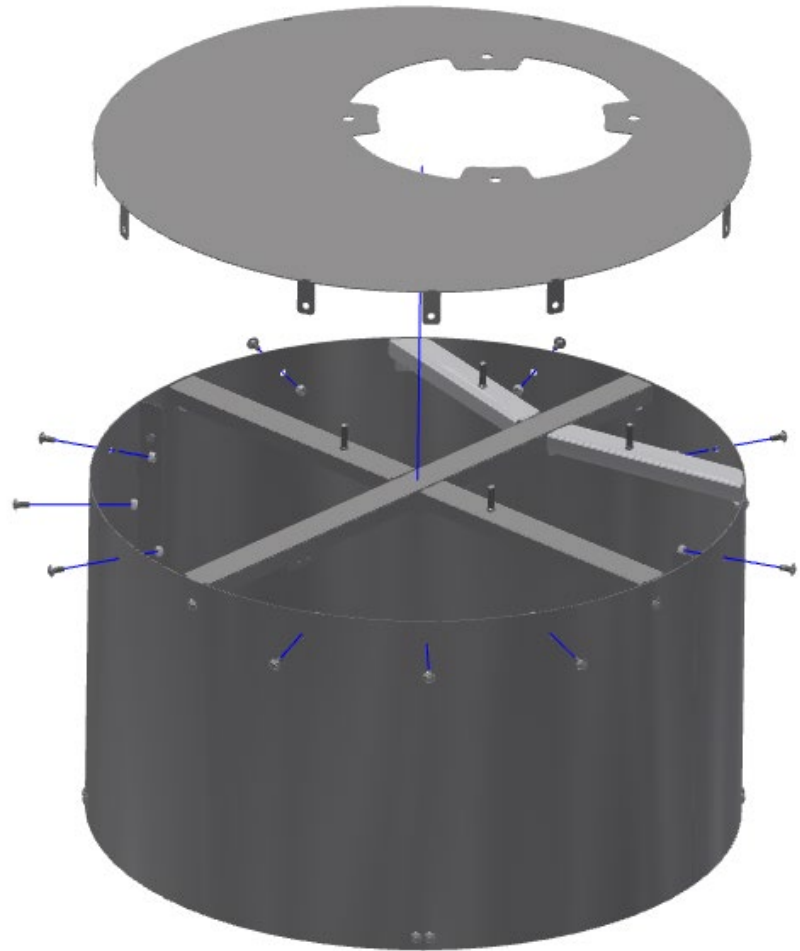


FRONT

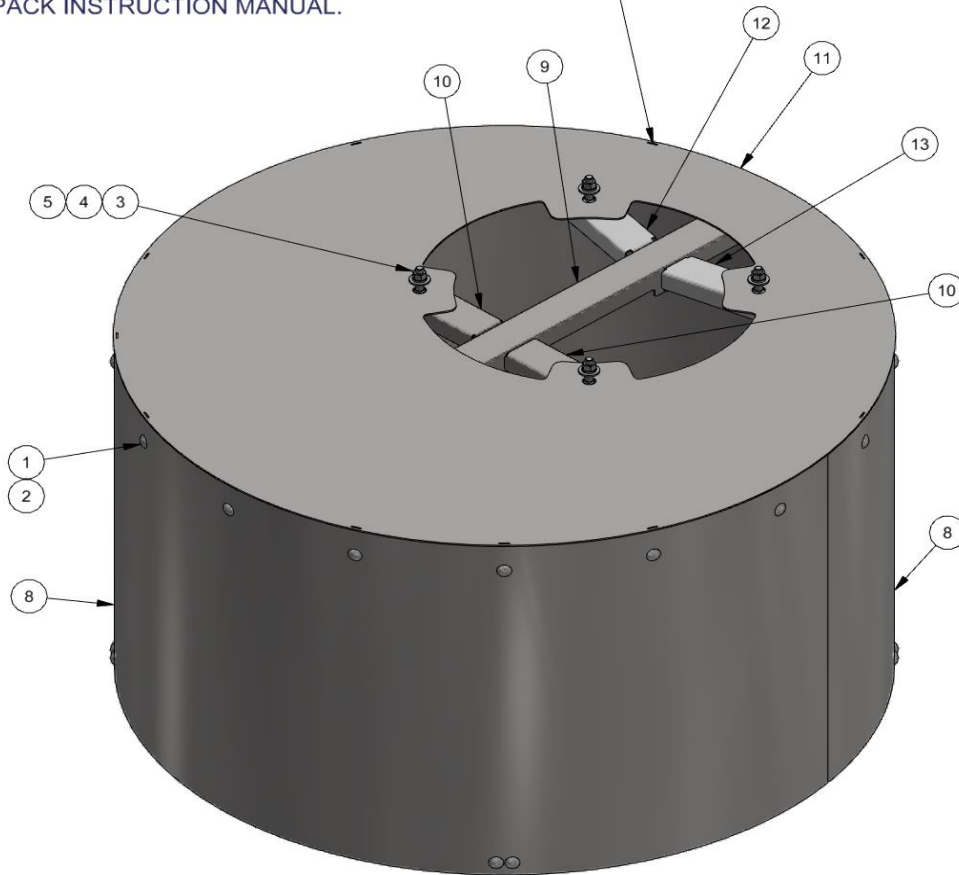
NOTE: If electrical is not already stubbed inside of base, the installer should do so prior to installing top.

Step 11 – Place Base back in location and fasten to ground.

Step 12 – Install top onto base using 5/16 carriage bolts and nuts. Base is now ready for vacuum to be placed on top.



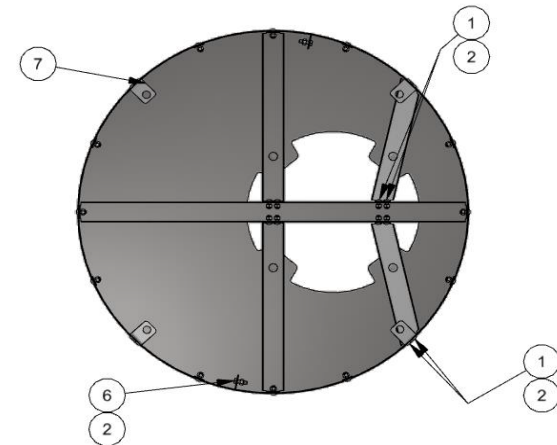
PRODUCT PICTURED IS FOR ILLUSTRATION ONLY.
PRODUCT SHIPS UNASSEMBLED.
PACK INSTRUCTION MANUAL.



BILL OF MATERIALS			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	5600D2	5/16-18 x .75 CARR BOLT	32
2	5603D8	NUT, NYLOCK, SS, 5/16-18	38
3	5605D2	NUT, 3/8-16, HEX, SS	4
4	5606D8	WASHER, 3/8, USS, 1" OD	4
5	5621D1	3/8 LOCK WASHER	4
6	5641D6	5/16-18 x 1 HHCS-SS	6
7	8615-6	MOUNTING FOOT, VAC CAN	4
8	32000-41-1	PEDESTAL WRAP, 36 IN. ROUND BASE	2
9	32000-41-2	CROSS TIE, LG, 36IN ROUND BASE	1
10	32000-41-3W	CROSS TIE WELDMENT, 36 IN. ROUND BASE	2
11	32000-41-4W	TOP WELDMENT, 36 IN. ROUND BASE	1
12	32000-41-6W	LEFT ANGLE TIE WLDMNT, 36IN BASE	1
13	32000-41-7W	RIGHT ANGLE TIE WLDMNT, 36IN BASE	1
14	32000-41-BOX	BOX, 36 x 36 x 24	1
15	MANUAL	32000-41A BASE MANUAL	X

NOTE:

1. FOR ULTRA SERIES AND DIGITAL AIR VACUUMS ONLY
2. SETUP WILL NOT BE ADA COMPLIANT WITHOUT OTHER ACCOMMODATIONS WHILE USING THIS BASE.



-	9162	RELEASED	4/18/24	BJL
REV	NO.	DESCRIPTION	DATE	BY
THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION THEREIN BE USED BY OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY J.E. ADAMS INDUSTRIES				
TITLE		VACUUM BASE, ULTRA SERIES VACS		
UNSPECIFIED TOLERANCES		MATERIAL		
1 PL ± .030		DRAWN BY BJJ		
2 PL ± .020		DATE 4/16/2024		
3 PL ± .003		SCALE		
ANGLE ± 1°		1 / 8		
		SHEET		
		1 / 1		
		PART NO.		
		32000-41A		
		REV.		
		-		