

PART
NO.

9427K-RETRO

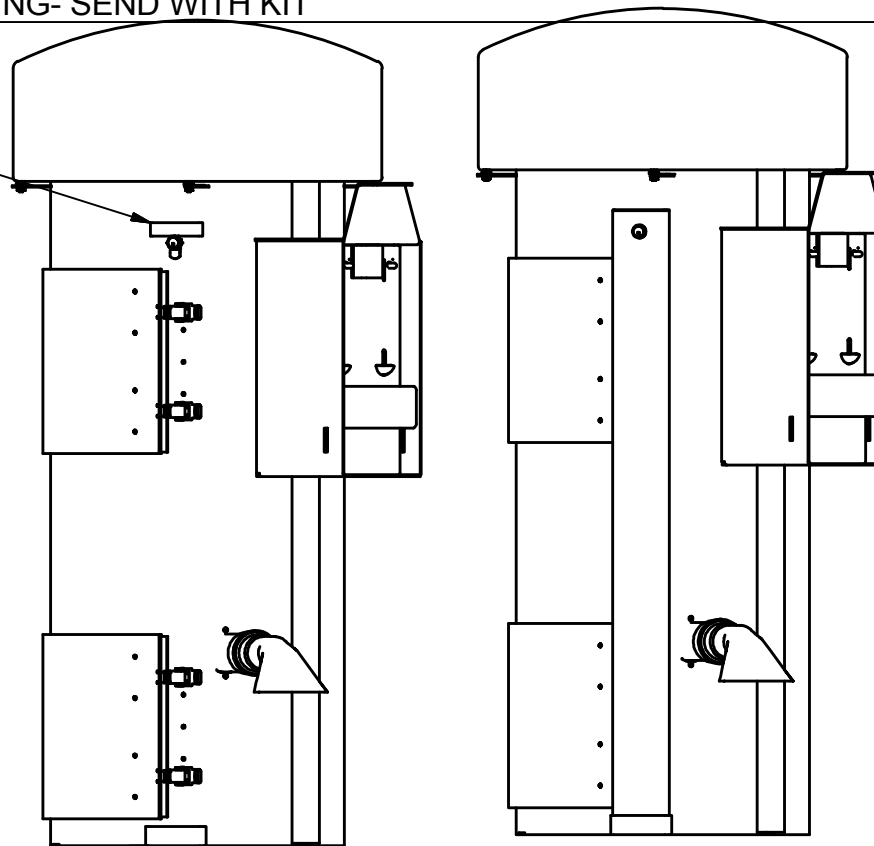
BILL OF MATERIALS

ITEM	PART NUMBER	DESCRIPTION	QTY
1	9424W	CLEANOUT DOOR COVER WELDMENT	1
2	B9900-101	CAM LOCK, MEDCO	1
3	9425W-1	BRAC'T WELDMENT, CLEANOUT COVER. BOLT ON, FIELD RETRO	1
4	9426W-AS	LOCK BRACKET WELDMENT, CLEANOUT DOOR COVER	1
6	5603D2	1/4-20 NYLOC NUT	4
5	9427K-RETRO	DRAWING- SEND WITH KIT	1

NOTE:

- 1) LOCATE THE BOTTOM BRACKET FIRST. BRACKET SHOULD ROUGHLY BE CENTER WITH CLEANOUT LATCHES. USE COVER TO VERIFY FIT.
- 2) DRILL $\frac{5}{16}$ " HOLES TO MOUNT BRACKETS.
- 3) LOCATE TOP BRACKET LAST. USE COVER TO FIGURE MOUNT LOCATION. TOP OF BRACKET SHOULD ALMOST MATE WITH TOP INSIDE SURFACE OF COVER.

SEND DRAWING
WITH KIT



TITLE
CLEANOUT DOOR SECURITY COVER KIT, FIELD RETRO

UNSPECIFIED
TOLERANCES

1 PL ±.030
2 PL ±.010
3 PL ±.003
ANGLE ±1.0°

MATERIAL

SCALE

DRAWN
BY DENNIS W

DATE 9/20/2010

CEDAR RAPIDS, IOWA

PART
NO. 9427K-RETRO

REV.

REV	NO.	DESCRIPTION	DATE	BY
-----	-----	-------------	------	----

THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION THEREIN BE
USED BY OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY J.E. ADAMS INDUSTRIES